# magine. Roland



### **PRINT**



#### TrueVIS VF2-640

### **Explore Uncharted Colours**

The TrueVIS VF2-640 has a brilliant combination of super vibrant TR2 ink with new Green and Orange and the "True Rich Color" preset that maximises the potential of both printer and ink and enables you to explore uncharted colours for unprecedented gamut expansion, superior colour accuracy, and the unique ability to achieve both vividness and natural reproduction at the same time. The VF2-640 incorporates Roland DG's innovative FlexFire printheads for high-speed, high-precision ink firing, a new media take-up unit with increased stability for smooth post processing according to the type of media chosen, and the Roland Color System Library for quick and easy colour matching of target colours. When paired with Roland DG cutting devices, print and cut data can be automatically processed by the included VersaWorks 6 RIP software for efficient production of stickers, labels, floor signs and much more.

#### **VersaEXPRESS RF-640**

### Productive Print at an Affordable Price

The RF-640 4-colour eco-solvent printer offers impressive productivity and reliability at an exceptional price. Roland DG's most affordable 1625mm printer delivers outstanding prints day in and day out. Produce banners, posters, wraps, signs and more. The RF-640 features a mirrored CMYKKYMC printhead configuration for maximum quality, GREENGUARD Gold certified ECO-SOL MAX 2 inks and Roland DG VersaWorks 6 RIP. To boost productivity, front-loading ink cartridges can be replaced without stopping the printer and for uninterrupted unattended production, the RF-640 automatically switches to a new ink cartridge when the original is empty. Remotely manage production, test printing and cleaning functions with the Roland DG Printer Assist app.



## INTEGRATED PRINT & CUT



### TrueVIS VG3-640 and VG3-540

### Colour and Productivity in Perfect Harmony

When sign and graphics professionals demanded even more from award-winning TrueVIS printer cutter technology that has earned a remarkable reputation for unparalleled image quality, we answered. With automated features, added usability, and even greater colour choice, TrueVIS VG3 printer cutters have been greatly enhanced to further exceed the print quality, productivity, and uncompromising needs of today's sign and graphics professionals.

### TrueVIS SG3-540 and SG3-300

### Everything You Need to Build and Succeed

Available in two sizes to fit your business and budget, the latest SG3 series printer cutters have been enhanced to answer the ease and productivity needs of today's sign and graphics providers. Expand your current operation or provide the right start in sign and graphics with the superior colour and performance of next generation TrueVIS SG3 printer cutters.





### VersaSTUDIO BN-20, BN-20A

### Your Sign, Graphics & Apparel Business Starts Here

The BN-20 Series packs everything into one, powerful, profit-producing package. With award-winning eco-solvent inks including metallic and white options, a range of material compatibility and integrated contour cutting, the BN-20 Series features the most versatile print devices in its class. The BN-20 and BN-20A are perfect for creating t-shirt graphics, poster prints, stickers and decals – all from the comfort of your desktop.

### **TEXTILE**

#### **VersaSTUDIO BT-12**

### Affordable and easy to use DTG Printer

The VersaSTUDIO BT-12 is an easy-to-use, reliable, compact direct-to-garment (DTG) printer that's designed to effortlessly produce custom products like T-shirts, clothes, apparel and accessories. Start building a custom graphics business right out of the box or diversify your current graphics output with quick-printed promotional items. The VersaSTUDIO BT-12 direct-to-garment printer has a print resolution of 1200 x 1200dpi, delivering high-quality results and impressive colour quality. Its compact, desktop size fits anywhere, including locations with limited space, such as gift stores, kiosks, and apparel shops as well as at temporary events. With a minimal initial investment, the BT-12 provides profitable personalisation services to draw more customers to your business.





#### **Texart XT-640S-DTG**

#### Turn Up the Volume on DTG

The Texart XT-640S turns up the volume on t-shirts, apparel, and fabric accessory printing without the high industrial price tag. Get productivity, versatility, and flexibility with a direct-to-garment printer that allows you to print t-shirts on-demand, as well as large, unique items to expand your products and profitability.

UV

### **VersaUV LEC2 S-Series**

#### **Built for Versatility**

The LEC2 S-Series UV flatbed printers are unique devices that provide both direct-to-product customisation and direct printing on flexible and rigid materials. Customise signs, merchandise, packaging, displays, and so many more applications with an easy-to-use, multi-functional device that can output an almost unlimited range of custom graphics.



### VersaUV LEF2-300D, LEF2-300, LEF2-200 and LEF-12i

### Customise, personalise, brand virtually any substrate or item

The VersaUV LEF range of benchtop UV printers are used by professionals worldwide as a cost-effective solution to print directly on substrates and objects up to 200mm in height (LEF2-300D). Print full colour, high resolution images and text on a wide range of substrates including acrylic, wood, board, plastic, fabric, leather, eco-leather, metal\* and glass\*. The VersaUV series offers the efficient customisation of branded merchandise, industrial goods, product prototypes and much more. ECO-UV ink is available in CMYK plus Gloss for unique textured effects and White for brilliant spot colour and bright colour quality on dark or clear surfaces. An optional on-board primer with the LEF2-200, LEF2-300 and LEF2-300D further increases efficiency by streamlining the print process on materials such as acrylic and plastic.\*\* Includes VersaWorks 6 RIP software.

#### Maximum print areas:

LEF-12i: 305mm x 280mm x 100mm, LEF2-200: 508mm x 330mm x 100mm, LEF2-300: 770mm x 330mm x 100mm, LEF2-300D: 770mm x 330mm x 200mm.



LEF2-200

LEF2-300



### **IU-1000F**

### The Ultimate in High-Volume, High-Impact Print Production

For peak performance and unlimited printing possibilities, the IU-1000F UV-LED flatbed printer delivers the speed, super-accurate colour reproduction and creative print expression your customers demand, on demand. With the ability to print directly onto 1220mm x 2440mm media boards with a 110mm height clearance, the IU-1000F is the winning choice for a host of profitable applications including signs, exhibition graphics, interior décor, backlit displays, canvas wall art and more.

### VersaUV LEC2-330 and LEC2-640

#### **UV Print & Cut With Real Impact**

Taking UV print and cut to another level, the VersaUV LEC2-330/640 delivers unparalleled UV print quality, accurate colour reproduction, integrated precision cutting and extensive media compatibility. Create realistic packaging mock-ups, premium labels, stunning signs, exquisite point of sale displays, speciality graphics and much more.



<sup>\*</sup> Primer may be needed for certain applications.

<sup>\*\*</sup>Primer ink adhesion may vary depending on substrate and conditions. Testing ink adhesion prior to production is recommended.

### **CUT**



#### CAMM-1 GR2-640 and GR2-540

#### **Expand Your Business**

Featuring added downforce, precision, and a more intuitive cut operation, CAMM-1 GR2 series large format vinyl cutters were built to work in complete harmony with Roland DG printers. Grow your business with GR2 series vinyl cutters that offer more opportunities to expand your sign and graphics output than ever before.

#### **CAMM-1 GS-24**

### Cutting performance to build your business on

With its redesigned cutting carriage and blade holder, the GS-24 offers higher stability and 40% more downforce than its predecessor (up to 350g) to cut even tough materials such as flock and flex. The overlap cutting function (up to 10x) enables the easy, precision cutting of thicker media including sandblast material and card stock. Other useful features include perforated cutting functions plus the option of cutting per line colour. Cut precision graphics up to 584mm in width to produce vehicle wraps, signage, stickers, textile transfers, packaging prototypes and more. Designed as a desktop device, the GS-24 can also be mounted on a stand. Includes Roland DG CutStudio software.



Roland DG is a market-leading manufacturer of digital wide format inkjet and sublimation printers, cutters, printer/cutters, inks and software whose world-renowned reputation is backed up by unrivalled training and support. Preferred for their unbeatable reliability, versatility and quality, Roland DG devices produce stunning outdoor and indoor applications including signs, banners, posters, labels, vehicle graphics, POS displays, customised merchandise, industrial personalisation and much more. Roland DG technology is distributed by an extensive network of professional and experienced authorised dealers.

### SPECIFICATIONS

	VF2-640		RF-640		BN-20 / 20A
laximum media width / media dimensions	162.5 cm		162.5 cm		51.5 cm
Print and cut	No		No		Yes
Maximum resolution	1200 dpi		1440 dpi		1440 dpi
Maximani resulution					·
Printing Speeds	30.4m²/h @ 360x360dpi (4c Max Sp 12.8m²/h @ 720x720dpi (4c Stand		48.5m²/h @ 360x360dpi ( 13.1 m²/h @ 360x720dpi		BN-20: 1.8m²/h @ 720x720dpi BN-20A: 2.1m²/h @ 720x720dpi
Ink type	TrueVIS TR2		ECO-SOL MAX	(2	ECO-SOL MAX & ECO-SOL MAX 2
Ink colours	4 colours (CCMMYYKK), 7 colours (CMN 8 colours (CMYKLcLmLkOr, CMYKLcL CMYKLkOrGrWh)		4 colours (CCMM)	YKK) BN	l-20: 5 colours (CMYKMt or CMYK) BN-20 / 20A: 4 colours (CMYK)
Ink capacity	8 ink pouches (500cc)		8 cartridges (440	Occ)	5 cartridges (220cc)
Take-up system	Optional		Optional		
Bundled software	VersaWorks 6		VersaWorks 6		VersaWorks 6
Interface	Ethernet		Ethernet		USB
	No. 540 (No. 040		222 222 / 222 5	40	L 500 0400 5000
laximum media width /	VG3-540 / VG3-640		SG3-300 / SG3-5	_	LEC2-640S F300
media dimensions	137.1 cm or 162.5 cm		76.2 cm or 137.1	cm	250 x 161.5 x 20 cm
Print and cut	Yes		Yes		Yes
Maximum resolution	1200 dpi		1200 dpi		1440 dpi
Printing Speeds	VG3-640: 30.4 m²/h @600x600dpi (4c N VG3-640: 12.8 m²/h @900x600dpi (4c N VG3-540: 28.8 m²/h @600x600dpi (4c N VG3-540: 12.2 m²/h @900x600dpi (4c N	Standard) Max Speed)	SG3-540: 9.8m²/h @600x600d SG3-540: 7.2m²/h @900x600 SG3-300: 6.8m²/h @600x600d SG3-300: 5.7m²/h @900x600	dpi (Standard) 14r pi (Max Speed) 9.3	n²/h @ 720x720dpi (4c Max Speed 3m²/h @ 720x720dpi (4c Standard)
ink type	TrueVIS TR2		TrueVIS TR2		ECO-UV
ink colours	4 colours (CCMMYYKK), 7 colours (CMYKLkOrGr) 8 colours (CMYKLcLmLkOr, CMYKLcLmLkWh, CMYKLkOrGrWh, CMYKLcLmOrGr)		4 colours (CMY)	Wh\ ⟨) (Cl	ours (CCMMYYKK), 6 colours (CMY WhGIGI, CMYKWhWhGIPr) 7 colour WYKOrReWhPr, CMYKOrReWhWh, 'KReWhGIPr) 8 colours (CMYKOrR WhGI)
Ink capacity	8 ink pouches (500cc)		4 ink pouches (500	Occ)	8 cartridges (500cc)*
Take-up system	Included		Included		No
Bundled software	VersaWorks 6		VersaWorks 6		VersaWorks 6
Interface	Ethernet		Ethernet		Ethernet
Interface	Ethernet		Ethernet		Ethernet
Interface	Ethernet  LEC2-330 / LEC2-640		Ethernet LEF-12i / LEF2-200 / LEF	2-300 / LEF2-300D	Ethernet
Interface  laximum media width / media dimensions				.8 x 36 x 10 cm	
laximum media width /	LEC2-330 / LEC2-640		LEF-12i / LEF2-200 / LEF3	.8 x 36 x 10 cm	IU-1000F
laximum media width / media dimensions	LEC2-330 / LEC2-640 76.2 cm / 162.5 cm		LEF-12i / LEF2-200 / LEF 33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80	.8 x 36 x 10 cm x 36 x 20 cm	IU-1000F 251 x 131 x 11cm
laximum media width / media dimensions Print and cut	LEC2-330 / LEC2-640 76.2 cm / 162.5 cm Yes	Standard) Max Speed)	LEF-12i / LEF2-200 / LEF 33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80 No	.8 x 36 x 10 cm x 36 x 20 cm bi dpi (LEF-12i); pi (LEF-200);	IU-1000F  251 x 131 x 11cm  No  635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spec
laximum media width / media dimensions Print and cut Maximum resolution	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-640: 9.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c l	Standard) Max Speed)	LEF-12i / LEF2-200 / LEF2 33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80 No 1440 dp 1.1m²/h @ 1440x720 1.4 m²/h @ 720x720c	.8 x 36 x 10 cm x 36 x 20 cm oi ddpi (LEF-12i); pi (LEF2-200); F2-300 & LEF2-300D)	IU-1000F  251 x 131 x 11cm  No  635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spee
laximum media width / media dimensions Print and cut Maximum resolution Printing Speeds	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-340) (4c LEC	Standard) Max Speed) Standard)  YKWhWhGI- KOrReWhPr,	LEF-12i / LEF2-200 / LEF 33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80 No 1440 dp 1.1m²/h @ 1440x720 1.4 m²/h @ 720x720d 2.4 m²/h @ 720x720dpi (LEF	.8 x 36 x 10 cm x 36 x 20 cm oi idpi (LEF-12i); pi (LEF-200); -2-300 & LEF2-300D) / / // W) (LEF-12i) - Pr or W) (LEF2-200) V or CMYKPrGIW)	IU-1000F  251 x 131 x 11cm  No  635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spec
laximum media width / media dimensions Print and cut Maximum resolution Printing Speeds Ink type	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c I LEC2-330: 7.4m²/h @720x720dpi (4c I LEC2-37.0 eCO-UV  4 colours (CCMMYYKK), 6 colours (CMYROREWhWh, CMYKREWHGIPr)	Standard) Max Speed) Standard)  YKWhWhGI- KOrReWhPr,	LEF-12i / LEF2-200 / LEF  33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80  No  1440 dp  1.1m²/h @ 1440x720 1.4 m²/h @ 720x720d ECO-U' 6 colours (CMYKG 5/6 colours (CMYKG 6/7 colours (CMYKG) (LEF2-30 6 cartridges (2	.8 x 36 x 10 cm x 36 x 20 cm oi Idpi (LEF-12i); pi (LEF2-200); F2-300 & LEF2-300D) V IW) (LEF-12i) Pr or W) (LEF2-200) V or CMYKPrGIW) IW)	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spec 48m²/h @ 635x600dpi (Standard  US Ink 6 colours (CMYKWGIPr),
laximum media width / media dimensions  Print and cut  Maximum resolution  Printing Speeds  Ink type  Ink colours	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-640: 9.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LECC-30: 9.0m²/h @720x720dpi (4c LECC-30: 7.4m²/h @720x720dpi (4c LECC-W  4 colours (CCMMYYKK), 6 colours (CMYKOR, CMYKWHWHGIPr) 7 colours (CMYKOR, CMYKREWHGIP)  (CMYKOREWHGI)	Standard) Max Speed) Standard)  YKWhWhGI- KOrReWhPr,	LEF-12i / LEF2-200 / LEF 33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80 No 1440 dg 1.1 m²/h @ 1440x720 1.4 m²/h @ 720x720dp (LEF ECO-U' 6 colours (CMYKW+GI or 6/7 colours (CMYKW+GI or (LEF2-30)	.8 x 36 x 10 cm x 36 x 20 cm oi Idpi (LEF-12i); pi (LEF2-200); F2-300 & LEF2-300D) V IW) (LEF-12i) Pr or W) (LEF2-200) V or CMYKPrGIW) IW)	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spec 48m²/h @ 635x600dpi (Standard  US Ink  6 colours (CMYKWGIPr), 5 colours (CMYKWW)
laximum media width / media dimensions  Print and cut  Maximum resolution  Printing Speeds  Ink type  Ink colours  Ink capacity  Take-up system	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-640: 9.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-30: 6.00urs (CMYYKK), 6 colours (CMYYKOR, 6colours (CMYYKOR, 6colours (CMYYCOR), CMYKORREWhGIPr) CMYKORREWhGIPr)  CMYKORREWHWH, CMYKREWHGIPr)  5 cartridges (220cc)  Optional	Standard) Max Speed) Standard)  YKWhWhGI- KOrReWhPr,	LEF-12i / LEF2-200 / LEF3  33.5 x 31 x 10 cm / 53  80 x 36 x 10 cm / 80  No  1440 dg  1.1 m²/h @ 1440x720  1.4 m²/h @ 720x720dpi (LEF3  6 colours (CMYKGGIV)  6/7 colours (CMYKGIGIV)  (LEF2-30  6 cartridges (220cc or 50	.8 x 36 x 10 cm x 36 x 20 cm oi idpi (LEF-12i); pi-(LEF-200); r2-300 & LEF2-300D) V IW) (LEF-12i) Pror W) (LEF2-200) V or CMYKPrGIW) 0) 120cc) / 0cc) (LEF2-300/D)	IU-1000F  251 x 131 x 11cm  No  635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spee 48m²/h @ 635x600dpi (Standard US Ink  6 colours (CMYKWGIPr), 5 colours (CMYKWW)  12 bottles (1000cc)**  No
laximum media width / media dimensions Print and cut Maximum resolution Printing Speeds Ink type Ink colours Ink capacity Take-up system Bundled software	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-640: 9.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c CCO-UV  4 colours (CCMMYYKK), 6 colours (CMYCMYKOREWhWH), CMYKREWhGIPr) (CMYKOREWhGI)  5 cartridges (220cc)  Optional  VersaWorks 6	Standard) Max Speed) Standard)  YKWhWhGI- KOrReWhPr,	LEF-12i / LEF2-200 / LEF2  33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80  No 1440 dg  1.1m²/h @ 1440x720 1.4 m²/h @ 720x720dpi (LEF2-30 6 colours (CMYKG-30) 6 colours (CMYKG-30) 6 cartridges (2 7 cartridges (220cc or 50	.8 x 36 x 10 cm x 36 x 20 cm bi idqi (LEF-12i); ipi (LEF2-200); -2-300 & LEF2-300D) V IW) (LEF-12i) -Pr or W) (LEF2-200) V or CMYKPrGIW) 0) 220cc) / 0cc) (LEF2-300/D)	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spector Albandard Company)  US Ink  6 colours (CMYKWGIPr), 5 colours (CMYKWW)  12 bottles (1000cc)**  No SAi PhotoPRINT Roland Edition v
laximum media width / media dimensions  Print and cut  Maximum resolution  Printing Speeds  Ink type  Ink colours  Ink capacity  Take-up system	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-640: 9.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-30: 6.00urs (CMYYKK), 6 colours (CMYYKOR, 6colours (CMYYKOR, 6colours (CMYYCOR), CMYKORREWhGIPr) CMYKORREWhGIPr)  CMYKORREWHWH, CMYKREWHGIPr)  5 cartridges (220cc)  Optional	Standard) Max Speed) Standard)  YKWhWhGI- KOrReWhPr,	LEF-12i / LEF2-200 / LEF3  33.5 x 31 x 10 cm / 53  80 x 36 x 10 cm / 80  No  1440 dg  1.1 m²/h @ 1440x720  1.4 m²/h @ 720x720dpi (LEF3  6 colours (CMYKGGIV)  6/7 colours (CMYKGIGIV)  (LEF2-30  6 cartridges (220cc or 50	.8 x 36 x 10 cm x 36 x 20 cm bi idqi (LEF-12i); ipi (LEF2-200); -2-300 & LEF2-300D) V IW) (LEF-12i) -Pr or W) (LEF2-200) V or CMYKPrGIW) 0) 220cc) / 0cc) (LEF2-300/D)	IU-1000F  251 x 131 x 11cm  No  635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spector 48m²/h @ 635x600dpi (Standard US Ink)  6 colours (CMYKWGIPr), 5 colours (CMYKWW)  12 bottles (1000cc)**  No
laximum media width / media dimensions Print and cut Maximum resolution Printing Speeds Ink type Ink colours Ink capacity Take-up system Bundled software	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-640: 9.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c CCO-UV  4 colours (CCMMYYKK), 6 colours (CMYCMYKOREWhWH), CMYKREWhGIPr) (CMYKOREWhGI)  5 cartridges (220cc)  Optional  VersaWorks 6	Standard) Max Speed) Standard)  YKWhWhGI- KOrReWhPr,	LEF-12i / LEF2-200 / LEF2  33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80  No 1440 dg  1.1m²/h @ 1440x720 1.4 m²/h @ 720x720dpi (LEF2-30 6 colours (CMYKG-30) 6 colours (CMYKG-30) 6 cartridges (2 7 cartridges (220cc or 50	.8 x 36 x 10 cm x 36 x 20 cm bi idqi (LEF-12i); ipi (LEF2-200); -2-300 & LEF2-300D) V IW) (LEF-12i) -Pr or W) (LEF2-200) V or CMYKPrGIW) 0) 220cc) / 0cc) (LEF2-300/D)	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spector Albandard Company)  US Ink  6 colours (CMYKWGIPr), 5 colours (CMYKWW)  12 bottles (1000cc)**  No SAi PhotoPRINT Roland Edition v
laximum media width / media dimensions Print and cut Maximum resolution Printing Speeds Ink type Ink colours Ink capacity Take-up system Bundled software	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-640: 9.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c CCO-UV  4 colours (CCMMYYKK), 6 colours (CMYCMYKOREWhWH), CMYKREWhGIPr) (CMYKOREWhGI)  5 cartridges (220cc)  Optional  VersaWorks 6	Standard) Max Speed) Standard)  YKWhWhGI- KOrReWhPr,	LEF-12i / LEF2-200 / LEF2  33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80  No 1440 dg  1.1m²/h @ 1440x720 1.4 m²/h @ 720x720dpi (LEF2-30 6 colours (CMYKG-30) 6 colours (CMYKG-30) 6 cartridges (2 7 cartridges (220cc or 50	.8 x 36 x 10 cm x 36 x 20 cm bi idqi (LEF-12i); ipi (LEF2-200); -2-300 & LEF2-300D) V IW) (LEF-12i) -Pr or W) (LEF2-200) V or CMYKPrGIW) 0) 220cc) / 0cc) (LEF2-300/D)	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spector Albandard Company)  US Ink  6 colours (CMYKWGIPr), 5 colours (CMYKWW)  12 bottles (1000cc)**  No SAi PhotoPRINT Roland Edition v
laximum media width / media dimensions Print and cut Maximum resolution Printing Speeds Ink type Ink colours Ink capacity Take-up system Bundled software Interface	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-640: 9.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c CCO-UV  4 colours (CCMMYYKK), 6 colours (CMY CMYKOrReWhWh, CMYKReWhGIPr) (CMYKOrReWhGI)  5 cartridges (220cc)  Optional  VersaWorks 6  Ethernet	Standard) Max Speed) Standard) YKWhWhGI- COrReWhPr, 8 colours	LEF-12i / LEF2-200 / LEF2  33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80  No 1440 dp  1.1m²/h @ 1440x720 1.4 m²/h @ 720x720dpi (LEF  ECO-U' 6 colours (CMYKW+GI or 6/7 colours (CMYKW+GI or 6/7 colours (CMYKGIGW) (LEF2-30 6 cartridges (220cc or 50 - VersaWorl Etherne  XT-640S-DTG 30.5 cm, 30.5 x 40.6 cm,	.8 x 36 x 10 cm x 36 x 20 cm bi idqi (LEF-12i); ipi (LEF2-200); -2-300 & LEF2-300D) V IW) (LEF-12i) -Pr or W) (LEF2-200) V or CMYKPrGIW) 0) 220cc) / 0cc) (LEF2-300/D)	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spece 48m²/h @ 635x600dpi (Standard US Ink  6 colours (CMYKWGIPr), 5 colours (CMYKWW)  12 bottles (1000cc)**  No SAi PhotoPRINT Roland Edition v Ethernet
laximum media width / media dimensions  Print and cut Maximum resolution  Printing Speeds  Ink type  Ink colours  Ink capacity  Take-up system  Bundled software  Interface	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-640: 9.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c ILEC2-330: 7.4m²/h @720x720dpi (4c ILEC2-330: 7.4m²/h @720x720dpi (4c ILEC2-330: 7.4m²/h @720x720dpi (4c ILEC2-34) (2.5 COLUV)  4 colours (CCMMYYKK), 6 colours (CMYKOR, CMYKWHWHGIPr) 7 colours (CMYKORRWHWH, CMYKRRWHGIPr) (CMYKORRWHGI)  5 cartridges (220cc)  Optional  VersaWorks 6  Ethernet  BT-12  29.1 x 20.4 cm	Standard) Max Speed) Standard) YKWhWhGI- COrReWhPr, 8 colours	LEF-12i / LEF2-200 / LEF2  33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80  No 1440 dg 1.1m²/h @ 1440x720 1.4 m²/h @ 720x720dpi (LEI  ECO-U' 6 colours (CMYKW+GI or 6/7 colours (CMYKW+GI or 6/7 colours (CMYKW+GI or 6/7 cartridges (220cc or 50  -  VersaWorl Etherne  XT-640S-DTG 30.5 cm, 30.5 x 40.6 cm, 40.6 x 50.8 cm	.8 x 36 x 10 cm x 36 x 20 cm bi idqi (LEF-12i); ipi (LEF2-200); -2-300 & LEF2-300D) V IW) (LEF-12i) -Pr or W) (LEF2-200) V or CMYKPrGIW) 0) 220cc) / 0cc) (LEF2-300/D)	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spee 48m²/h @ 635x600dpi (Standard US Ink 6 colours (CMYKWGIPr), 5 colours (CMYKWW)  12 bottles (1000cc)**  No SAi PhotoPRINT Roland Edition v
laximum media width / media dimensions  Print and cut  Maximum resolution  Printing Speeds  Ink type  Ink colours  Ink capacity  Take-up system  Bundled software  Interface  laximum media width / media dimensions  Print and cut	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c  LEC2-330: 8.9m²/h @720x720dpi (4c  LEC2-330: 7.4m²/h @720x720dpi (4c  LEC2-330: 7.4m²/h @720x720dpi (4c  CCO-UV  4 colours (CCMMYYKK), 6 colours (CMYCOMYKOREWHW), CMYKREWHGIP)  (CMYKOREWHWH, CMYKREWHGIP)  (CMYKOREWHGI)  5 cartridges (220cc)  Optional  VersaWorks 6  Ethernet  BT-12  29.1 x 20.4 cm  No	Standard) Max Speed) Standard) YKWhWhGI- COrReWhPr, 8 colours	LEF-12i / LEF2-200 / LEF2  33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80  No 1440 dp 1.1m²/h @ 1440x720 1.4 m²/h @ 720x720dpi (LEF ECO-U' 6 colours (CMYKW+GI or 6/7 colours (CMYKW+GI or 6/7 colours (CMYKGIGIW) (LEF2-30 7 cartridges (220cc or 50 - VersaWord Etherne  XT-640S-DTG 30.5 cm, 30.5 x 40.6 cm, 40.6 x 50.8 cm No	.8 x 36 x 10 cm x 36 x 20 cm oi idpi (LEF-12i); pi (LEF2-200); -2-300 & LEF2-300D) V IW) (LEF-12i) -Y or CMYKPrGIW) 0) 220cc) / 0cc) (LEF2-300/D) ss 6	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spec 48m²/h @ 635x600dpi (Standard  US Ink  6 colours (CMYKWGIPr), 5 colours (CMYKWW)  12 bottles (1000cc)**  No  SAi PhotoPRINT Roland Edition v Ethernet  GR2-540 / GR2-640  178.2 cm (GR2-640)  159.4 cm (GR2-540)
laximum media width / media dimensions  Print and cut Maximum resolution  Printing Speeds  Ink type  Ink colours  Ink capacity  Take-up system  Bundled software  Interface	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c  LEC2-330: 8.9m²/h @720x720dpi (4c  LEC2-330: 7.4m²/h @720x720dpi (4c  LEC2-330: 7.4m²/h @720x720dpi (4c  ECO-UV  4 colours (CCMMYYKK), 6 colours (CMYC GI, CMYKWhWhGIPr) 7 colours (CMYK CMYKOrReWhWH, CMYKReWhGIPr) (CMYKOrReWhGI)  5 cartridges (220cc)  Optional  VersaWorks 6  Ethernet  BT-12  29.1 x 20.4 cm  No  1200 x 1200 dpi	Standard) Max Speed) Standard)  YKWhWhGi- (OrReWhPr, 8 colours	LEF-12i / LEF2-200 / LEF2  33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80  No 1440 dp  1.1m²/h @ 1440x720 1.4 m²/h @ 720x720dpi (LEF  ECO-U' 6 colours (CMYKW+GI or 6/7 colours (CMYKW+GI or 6/7 colours (CMYKGIGW) (LEF2-30 6 cartridges (220cc or 50	.8 x 36 x 10 cm x 36 x 20 cm oi idpi (LEF-12i); pi (LEF2-200); -2-300 & LEF2-300D) V IW) (LEF-12i) -Y or CMYKPrGIW) 0) 220cc) / 0cc) (LEF2-300/D) ss 6	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Speedam²/h @ 635x600dpi (Standard)  US Ink  6 colours (CMYKWGIPr), 5 colours (CMYKWW)  12 bottles (1000cc)**  No  SAi PhotoPRINT Roland Edition v  Ethernet  GR2-540 / GR2-640  178.2 cm (GR2-640)  159.4 cm (GR2-640)  162.7 cm x 5000 cm (GR2-640)
laximum media width / media dimensions  Print and cut  Maximum resolution  Printing Speeds  Ink type  Ink colours  Ink capacity  Take-up system  Bundled software  Interface  laximum media width / media dimensions  Print and cut	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-640: 9.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c CCO-UV  4 colours (CCMMYYKK), 6 colours (CMYK CMYKOREWhWh, CMYKReWhGIPr) (CMYKOREWhWh, CMYKReWhGIPr) (CMYKOREWhWh)  5 cartridges (220cc)  Optional  VersaWorks 6 Ethernet  BT-12  29.1 x 20.4 cm  No 1200 x 1200 dpi 80 seconds/A4 (Speed mode)	Standard) Max Speed) Standard) YKWhWhGl- (OrReWhPr, ) 8 colours  24.1 ×	LEF-12i / LEF2-200 / LEF2  33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80  No 1440 dp  1.1m²/h @ 1440x720 1.4 m²/h @ 720x720dpi (LEF2-20) 6 colours (CMYKW+Gl or 6/7 colours (CMYKW+Gl or 6/7 colours (CMYKGIGW) (LEF2-30) 6 cartridges (220cc or 50  VersaWorl Etherne  XT-640S-DTG  30.5 cm, 30.5 x 40.6 cm, 40.6 x 50.8 cm No 1440 dpi onds / T-Shirt (Production)	.8 x 36 x 10 cm x 36 x 20 cm oi idpi (LEF-12i); pi (LEF2-200); -2-300 & LEF2-300D) V W (LEF2-12i) - Pr or W) (LEF2-200) V or CMYKPrGIW) 0) 120cc) / 0cc) (LEF2-300/D) as 6	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Speedam²/h @ 635x600dpi (Standard)  US Ink  6 colours (CMYKWGIPr), 5 colours (CMYKWW)  12 bottles (1000cc)**  No  SAi PhotoPRINT Roland Edition v  Ethernet  GR2-540 / GR2-640  178.2 cm (GR2-640)  159.4 cm (GR2-640)  162.7 cm x 5000 cm (GR2-640)
laximum media width / media dimensions Print and cut Maximum resolution Printing Speeds Ink type Ink colours Ink capacity Take-up system Bundled software Interface Interface Iaximum media width / media dimensions Print and cut Maximum resolution Printing Speeds	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-640: 9.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-30: 7.4m²/h @720x720dpi (4c LEC2-640: 1.3m²/h @720x720dpi (4c LEC3-640: 1.3m²/h @720x720dpi (4c LEC3-640: 1.3m²/h @720x720dpi (4c LEC3-640: 1.3m²/h @720x720dpi (4c LEC3-640: 1.3m²/h @720x720dpi (4c) LEC3-640: 1.3m²/h @720x720dpi (4c) LEC3-640: 1.3m²/h @720x720dpi (4c) LEC3-640: 1.3m²/h @720x720dpi (4c) LEC3-640: 1.3m²/h @720	Standard) Max Speed) Standard) YKWhWhGl- KOrReWhPr, 8 colours  24.1 ×  24 secc 1 min 20	LEF-12i / LEF2-200 / LEF2  33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80  No 1440 dp  1.1m²/h @ 1440x720 1.4 m²/h @ 720x720dpi (LEF  ECO-U' 6 colours (CMYKW+Gl or 6/7 colours (CMYKW+Gl or 6/7 colours (CMYKWH-Gl or 6/7 colours (CMYKGIGW) (LEF2-30 6 cartridges (220cc or 50 - VersaWorl Etherne  XT-640S-DTG 30.5 cm, 30.5 x 40.6 cm, 40.6 x 50.8 cm No 1440 dpi onds / T-Shirt (Production) or sec / T-Shirt (Production)	.8 x 36 x 10 cm x 36 x 20 cm oi idpi (LEF-12i); pi (LEF2-200); -2-300 & LEF2-300D) V W (LEF2-12i) - Pr or W) (LEF2-200) V or CMYKPrGIW) 0) 120cc) / 0cc) (LEF2-300/D) as 6	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Speedam²/h @ 635x600dpi (Standard)  US Ink  6 colours (CMYKWGIPr), 5 colours (CMYKWW)  12 bottles (1000cc)**  No  SAi PhotoPRINT Roland Edition v  Ethernet  GR2-540 / GR2-640  178.2 cm (GR2-640)  159.4 cm (GR2-640)  162.7 cm x 5000 cm (GR2-640)
laximum media width / media dimensions Print and cut Maximum resolution Printing Speeds Ink type Ink colours Ink capacity Take-up system Bundled software Interface In	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-640: 9.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c CCO-UV  4 colours (CCMMYYKK), 6 colours (CMYK CMYKOREWhWh, CMYKReWhGIPr) (CMYKOREWhWh, CMYKReWhGIPr) (CMYKOREWhWh)  5 cartridges (220cc)  Optional  VersaWorks 6 Ethernet  BT-12  29.1 x 20.4 cm  No 1200 x 1200 dpi 80 seconds/A4 (Speed mode)	Standard) Max Speed) Standard) YKWhWhGl- KOrReWhPr, 8 colours  24.1 ×  24 secc 1 min 20	LEF-12i / LEF2-200 / LEF2  33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80  No 1440 dp  1.1m²/h @ 1440x720 1.4 m²/h @ 720x720dpi (LEF2-20) 6 colours (CMYKW+Gl or 6/7 colours (CMYKW+Gl or 6/7 colours (CMYKGIGW) (LEF2-30) 6 cartridges (220cc or 50  VersaWorl Etherne  XT-640S-DTG  30.5 cm, 30.5 x 40.6 cm, 40.6 x 50.8 cm No 1440 dpi onds / T-Shirt (Production)	.8 x 36 x 10 cm x 36 x 20 cm  bi lodpi (LEF-12i); lpi (LEF2-200); -2-300 & LEF2-300D)  V IW) (LEF-12i) -Pror W) (LEF2-200) Vor CMYKPrGIW) 0) 220cc) / 0cc) (LEF2-300/D)  ks 6  bt  Maximum media widths  Maximum cutting area  Maximum cutting speed	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spectors of Special S
laximum media width / media dimensions Print and cut Maximum resolution Printing Speeds Ink type Ink colours Ink capacity Take-up system Bundled software Interface Interface Iaximum media width / media dimensions Print and cut Maximum resolution Printing Speeds	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-640: 9.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-30: 7.4m²/h @720x720dpi (4c LEC2-640: 1.3m²/h @720x720dpi (4c LEC3-640: 1.3m²/h @720x720dpi (4c LEC3-640: 1.3m²/h @720x720dpi (4c LEC3-640: 1.3m²/h @720x720dpi (4c LEC3-640: 1.3m²/h @720x720dpi (4c) LEC3-640: 1.3m²/h @720x720dpi (4c) LEC3-640: 1.3m²/h @720x720dpi (4c) LEC3-640: 1.3m²/h @720x720dpi (4c) LEC3-640: 1.3m²/h @720	Standard) Max Speed) Standard) YKWhWhGi- (OrReWhPr, ) 8 colours  24.1 ×  24 secc 1 min 20	LEF-12i / LEF2-200 / LEF2  33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80  No 1440 dp  1.1m²/h @ 1440x720 1.4 m²/h @ 720x720dpi (LEF  ECO-U' 6 colours (CMYKW+Gl or 6/7 colours (CMYKW+Gl or 6/7 colours (CMYKWH-Gl or 6/7 colours (CMYKGIGW) (LEF2-30 6 cartridges (220cc or 50 - VersaWorl Etherne  XT-640S-DTG 30.5 cm, 30.5 x 40.6 cm, 40.6 x 50.8 cm No 1440 dpi onds / T-Shirt (Production) or sec / T-Shirt (Production)	.8 x 36 x 10 cm x 36 x 20 cm  bi  ddpi (LEF-12i); lpi (LEF2-200); -2-300 & LEF2-300D)  V  IW) (LEF-12i) -Pr or W) (LEF2-200) V or CMYKPrGIW) 0) 220cc) / 0cc) (LEF2-300/D)  ks 6  bt  Maximum media widths  Maximum cutting area  Maximum cutting speed  Cutting force	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spece 48m²/h @ 635x600dpi (Standard US Ink  6 colours (CMYKWGIPr), 5 colours (CMYKWW)  12 bottles (1000cc)**  No SAi PhotoPRINT Roland Edition v Ethernet  GR2-540 / GR2-640  178.2 cm (GR2-640) 159.4 cm (GR2-540)  162.7 cm x 5000 cm (GR2-640  1,530mm/s  up to 600 gf
laximum media width / media dimensions Print and cut Maximum resolution Printing Speeds Ink type Ink colours Ink capacity Take-up system Bundled software Interface	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c  LEC2-640: 9.3m²/h @720x720dpi (4c  LEC2-330: 8.9m²/h @720x720dpi (4c)  LEC2-330: 7.4m²/h @720x720dpi (4c)  ECO-UV  4 colours (CCMMYYKK), 6 colours (CMGI, CMYKWhWhGIPr) 7 colours (CMYKORReWhGIPr) (CMYKORR	Standard) Max Speed) Standard) YKWhWhGi- (OrReWhPr, ) 8 colours  24.1 ×  24 secc 1 min 20	1.1 m²/h @ 1440 x720 1.4 m²/h @ 720x720dpi (LEF2-30) 6 colours (CMYKGGI) 6 colours (CMYKGGI) 6 colours (CMYKGGI) 6 coronic (CMYKGGI) 6 cartridges (220cc or 50 7 cartridges (220cc or 50 8 there is seen a colour (CMYKGGI) 8 there is seen a colour (CMYKGGI) 9 there is seen a colour (CMYKGGI) 1.4 m²/h @ 720x720dpi (LEF2-30 6 cartridges (220cc or 50 7 cartridges (220cc or 50 8 there is seen a colour (CMYKGGI) 1.4 m²/h @ 720x720dpi (LEF2-30 8 there is seen a colour (CMYKGGI) 1.5 m²/m²/m²/m²/m²/m²/m²/m²/m²/m²/m²/m²/m²/m	.8 x 36 x 10 cm x 36 x 20 cm  bi  ddpi (LEF-12i); lpi (LEF2-200); -2-300 & LEF2-300D)  V  IW) (LEF-12i) -Pr or W) (LEF2-200) V or CMYKPrGIW) 0) 220cc) / 00cc) (LEF2-300/D)  ds 6  bt  Maximum media widths  Maximum cutting area  Maximum cutting speed  Cutting force  Media basket	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spece 48m²/h @ 635x600dpi (Standard US Ink)  6 colours (CMYKWGIPr), 5 colours (CMYKWW)  12 bottles (1000cc)**  No SAi PhotoPRINT Roland Edition v Ethernet  GR2-540 / GR2-640  178.2 cm (GR2-640) 159.4 cm (GR2-540)  162.7 cm x 5000 cm (GR2-640) 1,530mm/s  up to 600 gf Optional
laximum media width / media dimensions Print and cut Maximum resolution Printing Speeds Ink type Ink colours Ink capacity Take-up system Bundled software Interface	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c  LEC2-640: 9.3m²/h @720x720dpi (4c  LEC2-330: 8.9m²/h @720x720dpi (4c)  LEC2-330: 7.4m²/h @720x720dpi (4c)  ECO-UV  4 colours (CCMMYYKK), 6 colours (CMGI, CMYKWhWhGIPr) 7 colours (CMYKORReWhGIPr) (CMYKORR	Standard) Max Speed) Standard) YKWhWhGI- (OrReWhPr, 8 colours  24.1 ×  24 secct 1 min 20	1.1 m²/h @ 1440 x720 1.4 m²/h @ 720x720dpi (LEF2-30) 6 colours (CMYKGGI) 6 colours (CMYKGGI) 6 colours (CMYKGGI) 6 coronic (CMYKGGI) 6 cartridges (220cc or 50 7 cartridges (220cc or 50 8 there is seen a colour (CMYKGGI) 8 there is seen a colour (CMYKGGI) 9 there is seen a colour (CMYKGGI) 1.4 m²/h @ 720x720dpi (LEF2-30 6 cartridges (220cc or 50 7 cartridges (220cc or 50 8 there is seen a colour (CMYKGGI) 1.4 m²/h @ 720x720dpi (LEF2-30 8 there is seen a colour (CMYKGGI) 1.5 m²/m²/m²/m²/m²/m²/m²/m²/m²/m²/m²/m²/m²/m	.8 x 36 x 10 cm x 36 x 20 cm  bi  ddpi (LEF-12i); lpi (LEF2-200); -2-300 & LEF2-300D)  V  IW) (LEF-12i) -Pr or W) (LEF2-200) V or CMYKPrGIW) 0) 220cc) / 0cc) (LEF2-300/D)  ks 6  bt  Maximum media widths  Maximum cutting area  Maximum cutting speed  Cutting force	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spece 48m²/h @ 635x600dpi (Standard US Ink)  6 colours (CMYKWGIPr), 5 colours (CMYKWW)  12 bottles (1000cc)**  No SAi PhotoPRINT Roland Edition v Ethernet  GR2-540 / GR2-640  178.2 cm (GR2-640) 159.4 cm (GR2-540)  162.7 cm x 5000 cm (GR2-640) 1,530mm/s  up to 600 gf Optional
laximum media width / media dimensions Print and cut Maximum resolution Printing Speeds Ink type Ink colours Ink capacity Take-up system Bundled software Interface In	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-640: 9.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c ECO-UV  4 colours (CCMMYYKK), 6 colours (CMYP CMYKORBWhWh, CMYKREWhGIP; (CMYKORBWhWh, CMYKREWhGIP; (CMYKORBWhWh)  5 cartridges (220cc)  Optional  VersaWorks 6 Ethernet  BT-12  29.1 x 20.4 cm  No 1200 x 1200 dpi 80 seconds/A4 (Speed mode) 5 min 40 sec/A4 (Vivid mode)  TPG  4 colours (CMYK)	Standard) Max Speed) Standard) YKWhWhGI- (OrReWhPr, 8 colours  24.1 ×  24 secct 1 min 20	LEF-12i / LEF2-200 / LEF2  33.5 x 31 x 10 cm / 53 80 x 36 x 10 cm / 80  No 1440 dp  1.1 m²/h @ 1440x720 1.4 m²/h @ 720x720dpi (LEF2-30 6 colours (CMYKW+Gl or 6/7 colours (CMYKGIGIN (LEF2-30) 6 cartridges (220cc or 50 7 cartridges (220cc or 50  VersaWorl Etherne  XT-640S-DTG  30.5 cm, 30.5 x 40.6 cm, 40.6 x 50.8 cm No 1440 dpi onds / T-Shirt (Production) of sec / T-Shirt (High Quality) INKU DTG Pigment  colours (CMYKWhWh)	.8 x 36 x 10 cm x 36 x 20 cm  bi  ddpi (LEF-12i); lpi (LEF2-200); -2-300 & LEF2-300D)  V  IW) (LEF-12i) -Pr or W) (LEF2-200) V or CMYKPrGIW) 0) 220cc) / 00cc) (LEF2-300/D)  ds 6  bt  Maximum media widths  Maximum cutting area  Maximum cutting speed  Cutting force  Media basket	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spector Special Speci
laximum media width / media dimensions Print and cut Maximum resolution Printing Speeds Ink type Ink colours Ink capacity Take-up system Bundled software Interface In	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-640: 9.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-30: 7.4m²/h @720x720dpi (4c LEC2-640: 11.3m²/h @720x720dpi (4c LEC3-640: 11.3m²/h @720x720dpi (4c) LEC3-640: 11.3m²/	Standard) Max Speed) Standard) YKWhWhGI- (OrReWhPr, 8 colours  24.1 ×  24 secc 1 min 20  I	1.1 m²/h @ 1440x720 1.4 m²/h @ 720x720dpi (LEF2-30) 6 colours (CMYKGGI) 6 colours (CMYKGGI) 6 colours (CMYKGGI) 6 cortridges (220cc or 50 7 cartridges (220cc or 50 VersaWorl Etherne  XT-640S-DTG 30.5 cm, 30.5 x 40.6 cm, 40.6 x 50.8 cm No 1440 dpi onds / T-Shirt (Production) ISEC / T-Shirt (Production) ISEC / T-Shirt (Prigner) INKU DTG Pigment colours (CMYKWhWh) S cartridges (500cc)	.8 x 36 x 10 cm x 36 x 20 cm  bi  ddpi (LEF-12i); lpi (LEF2-200); -2-300 & LEF2-300D)  V  IW) (LEF-12i) -Pr or W) (LEF2-200) V or CMYKPrGIW) 0) 220cc) / 00cc) (LEF2-300/D)  ds 6  bt  Maximum media widths  Maximum cutting area  Maximum cutting speed  Cutting force  Media basket	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spece 48m²/h @ 635x600dpi (Standard US Ink)  6 colours (CMYKWGIPr), 5 colours (CMYKWW)  12 bottles (1000cc)**  No SAi PhotoPRINT Roland Edition v Ethernet  GR2-540 / GR2-640  178.2 cm (GR2-640) 159.4 cm (GR2-540)  162.7 cm x 5000 cm (GR2-640) 1,530mm/s  up to 600 gf Optional
laximum media width / media dimensions Print and cut Maximum resolution Printing Speeds Ink type Ink colours Ink capacity Take-up system Bundled software Interface In	LEC2-330 / LEC2-640  76.2 cm / 162.5 cm  Yes  1440 dpi  LEC2-640: 11.3m²/h @720x720dpi (4c LEC2-640: 9.3m²/h @720x720dpi (4c LEC2-330: 8.9m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c LEC2-330: 7.4m²/h @720x720dpi (4c ECO-UV  4 colours (CCMMYYKK), 6 colours (CMYP CMYKORBWhWh, CMYKREWhGIP; (CMYKORBWhWh, CMYKREWhGIP; (CMYKORBWhWh)  5 cartridges (220cc)  Optional  VersaWorks 6 Ethernet  BT-12  29.1 x 20.4 cm  No 1200 x 1200 dpi 80 seconds/A4 (Speed mode) 5 min 40 sec/A4 (Vivid mode)  TPG  4 colours (CMYK)	Standard) Max Speed) Standard) YKWhWhGi- (OrReWhPr, 8 colours  24.1 ×  24 secc 1 min 20	1.1 m²/h @ 1440x720 1.4 m²/h @ 720x720dpi (LEF2-30) 6 colours (CMYKGGI) 6 colours (CMYKGGI) 6 colours (CMYKGGI) 6 cortridges (220cc or 50 7 cartridges (220cc or 50 VersaWorl Etherne  XT-640S-DTG 30.5 cm, 30.5 × 40.6 cm, 40.6 × 50.8 cm No 1440 dpi conds / T-Shirt (Production) I sec / T-Shirt (Production) I sec / T-Shirt (High Quality) INKU DTG Pigment Colours (CMYKWhWh) 6 cartridges (500cc) No	.8 x 36 x 10 cm x 36 x 20 cm  bi  ddpi (LEF-12i); lpi (LEF2-200); -2-300 & LEF2-300D)  V  IW) (LEF-12i) -Pr or W) (LEF2-200) V or CMYKPrGIW) 0) 220cc) / 00cc) (LEF2-300/D)  ds 6  bt  Maximum media widths  Maximum cutting area  Maximum cutting speed  Cutting force  Media basket	IU-1000F  251 x 131 x 11cm  No 635 x 1800 dpi  116m²/h @ 635x300dpi (Max Spece 48m²/h @ 635x600dpi (Standard US Ink)  6 colours (CMYKWGIPr), 5 colours (CMYKWW)  12 bottles (1000cc)**  No SAi PhotoPRINT Roland Edition v Ethernet  GR2-540 / GR2-640  178.2 cm (GR2-640) 159.4 cm (GR2-540)  162.7 cm x 5000 cm (GR2-640) 1,530mm/s  up to 600 gf Optional

### **Roland DG Care**

Roland DG Care is a complete range of premium services and products to help our customers throughout the lifecycle of their experience with Roland DG. Some of the services offered as part of the program are comprehensive training solutions, industry leading warranty programs and dedicated finance programs.



www.rolanddgcare.com.au

### **Roland Academy**

Roland Academy offers specialised training to assist our customers to get the most out of their Roland DG equipment and maximise the return on their investment.

Offered in-person and now through Roland Academy online, the courses help students develop their skills and take their knowledge of Roland VersaWorks, colour management and UV printing to the next level, ultimately increasing the efficiency and productivity of their outputl.

Roland *Clinic* sessions are free one-on-one consultations with our Roland DG technical and product specialists. You can bring along materials, files and any questions or issues you have, that our experienced staff may assist you with.

www.rolanddg.com.au/academy



### **Roland Rental**

Roland Rental, Roland DG's trusted finance program, has been leading the way in the industry since 2007. The program makes it easy to obtain a Roland device, with no upfront investment and simply monthly payments.

Roland Rental has evolved from the simple Roland Rental option on equipment only, to now offering Roland Rental Plus and Roland Rental Platinum. The new packages include extra items such as ink and service costs, giving customers greater choice and flexibility whilst making it easy for them to get their business up and running without the upfront investment.



www.rolanddg.com.au/rental

### Roland DG Cartridge Recycle Program

In partnership with Close the Loop, we have structured our Cartridge Recycle Program to ensure the simple and efficient collection of empty Roland DG inkjet cartridges. In collaboration with the Roland DG dealer network, the cartridges are collected and returned to Close the Loop, Australia's largest recycling and resource recovery company for imaging consumables.

Driven by a philosophy of zero waste to landfill, Close the Loop reuses or recycles 100% of every inkjet cartridge that we return to them.

Simply drop your cartridges at your local dealer, give them to an Authorised Roland technician at your next scheduled service, or contact us for further options. The empty cartridges will then be packaged up and sent to Close the Loop for processing.

www.rolanddg.com.au/recycle



### **Industry Leading Warranty**

There's no question that Roland DG wide format inkjets combine unbeatable performance with legendary Roland DG reliability. As further proof, Roland DG offers an unprecedented Three and Five-Year "Heads and all Warranty" program for selected products.

When you register your Roland DG wide format inkjet within 30 days of installation, you are eligible for an additional 2 or 4 years of Roland DG Care Extended on-site service guarantee. All you have to do is ensure that your inkjet system uses our premium OEM inks and is serviced regularly and in accordance with the product maintenance schedule by authorised Roland DG Service Technicians.

